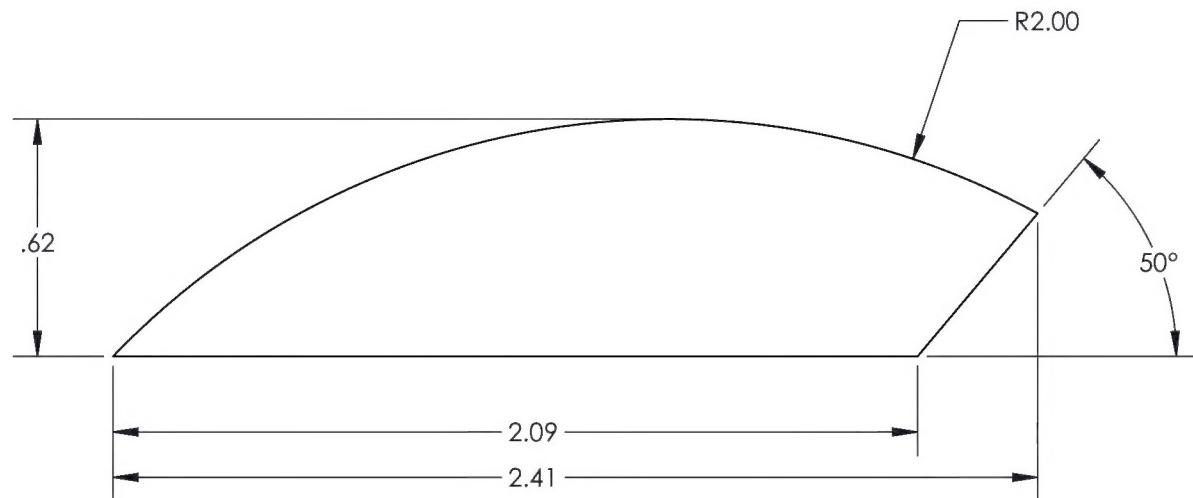
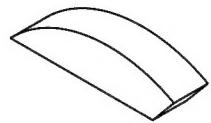


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	AS DRAWN BY CANAM	7/22/2013	CFS	



USED ON
20NR-119
8NR-119
20NR-86
8NR-86

RED BARN MACHINE	
TITLE	
LOWER FUNNEL GUIDE	
DWG NO. 20NR-119-7 REV	
MATL. 1018	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± .5°
.X ± .1	SEE WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	USED ON MODEL
HEAT TREAT	
FINISH	
APPROVED D Weil	
SPEC	
USED ON MODEL	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			20NR-119-7	1	LOWER FUNNEL GUIDE	1018	1/2 X 3/4 X 2-1/2

SCALE 2:1 DATE 12/1/1995 SHEET 1 OF 1